



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-023
Job Sheet 179213



Part No: D412-698-023

Job Qty: 4 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/5/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		7/5/18	0.00	0.00	Packaging1-4		
120	QC	4 pcs		7/5/18	0.00	0.00	QC4		
130	Packaging	4 pcs		7/5/18	0.00	0.00	Packaging3-2		
135	DC	4 pcs		7/5/18	0.00	0.00	DC		
140	QC21-FG	4 Ea		7/5/18	0.00	0.00	QC21		

Part Op
Descriptions: **135** - Photocopy bluefile & type labels per PPP D412-698-023 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	4 Ea (1 ea)	90-Start up Operation	5079777
D3594-043	Floor Doubler Assembly, LH	4 Ea (1 ea)	90-Start up Operation	5073850
D3594-044	Floor Doubler Assembly, RH	4 Ea (1 ea)	90-Start up Operation	5081374
D3594-5	Doubler	4 Ea (1 ea)	90-Start up Operation	5083812
D3622-1	Ball Stud	8 Ea (2 ea)	90-Start up Operation	5081462
MS20426AD4-4	Rivet	8 Ea (2 ea)	90-Start up Operation	FM132530
MS21073L5	Anchor Nut	4 Ea (1 ea)	90-Start up Operation	5036480
NAS1149D0516J	Washer	8 Ea (2 ea)	90-Start up Operation	5007015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S083480



Part: D412-698-023

Job No: 179213

Serial No/Batch: S083480

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/23/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	4	17	0
	D3594-043	4	16	0
	D3594-044	4	13	0
	D3594-5	4	18	0
	D3622-1	8	40	0
	MS20426AD4-4	8	612	0
	MS21073L5	4	8	0
	NAS1149D0516J	8	144	8

Allocated Container Detail

Qty	Container No	Location	Init
8	S083468	st260a	_____

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004035	S079777	D3552-11	Door Prop	S079768	ST363	4
004035	S073850	D3594-043	Floor Doubler Assembly, LH	S076912	ST503	4
004035	S083478	D3594-044	Floor Doubler Assembly, RH	S081374	ST503	4
004035	S083474	D3594-5	Doubler	S073842	ST041	4
004035	S083473	D3622-1	Ball Stud	s081667	ST043	8
004035	S083471	MS20426AD4-4	Rivet	fm132536	ST312	8
004035	S083469	MS21073L5	Anchor Nut	s036488	ST298	4
004035	S083468	NAS1149D0516J	Washer	s007015	ST260A	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/23/18 9:30 AM dart.quirion.sonia

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

Change Record

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Part Number: D412-698-023

Description: AUTOMATIC DOOR OPENER INSTALLATION

[illegible]